

STANDARD OPERATING PROCEDURES

CZ BREN 2 ADAPTER TAKEDOWN PIN SWAP INSTRUCTIONS

PURPOSE:

The following are the steps needed to swap the take-down pin for your CZ BREN 2 factory stock adapter to your F5 MFG CZ BREN 2 adapter.

SCOPE:

This document is intended for customer use to properly install their CZ BREN 2 adapter.

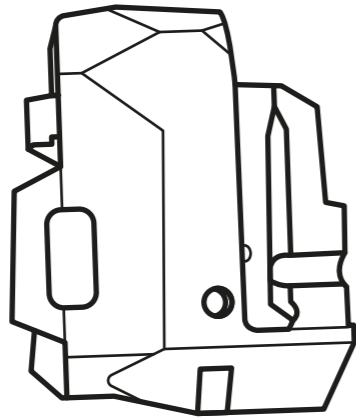
WARNING:

- Before performing any alterations to your firearm, ensure it is unloaded and clear
- Wear eye protection as some components are under spring tension
- Use the tools provided in your kit to ensure proper installation

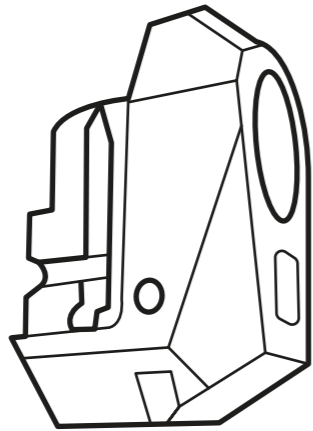
This document applies to the following SKU:

F5-MSSCZB-BLK	MODULAR STOCK SYSTEM WITH CZ BREN ADAPTER- BLACK
F5-MBSCZB2CYA-BLK	MODULAR BRACE SYSTEM FOR CZ BREN 2 WITH CYBERARM - BLACK

ITEMS NEEDED:



1. Factory CZ Bren 2 adapter



2. F5 MFG CZ Bren 2 adapter

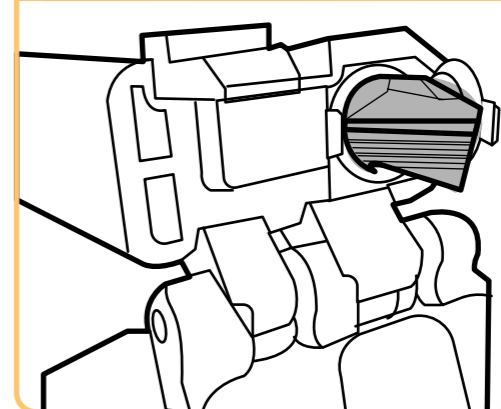
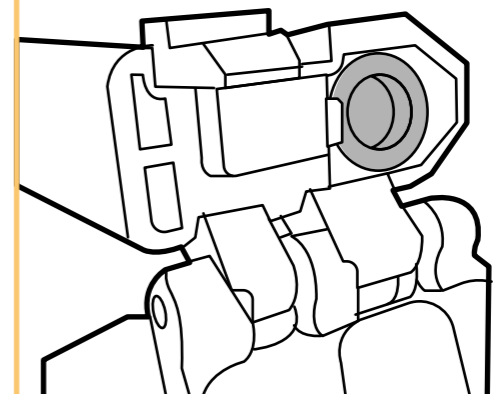


3. Takedown tool



4. Spacer pin

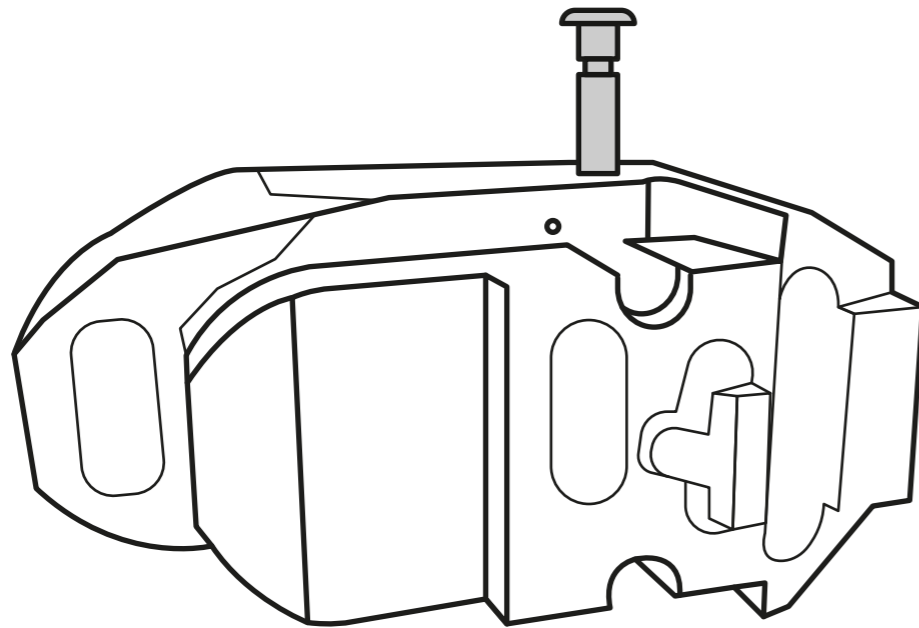
NOTE: The TAKEDOWN TOOL and SPACER PIN are located in the storage compartment of your F5 MFG stock or brace.



TAKE-DOWN PIN REMOVAL:

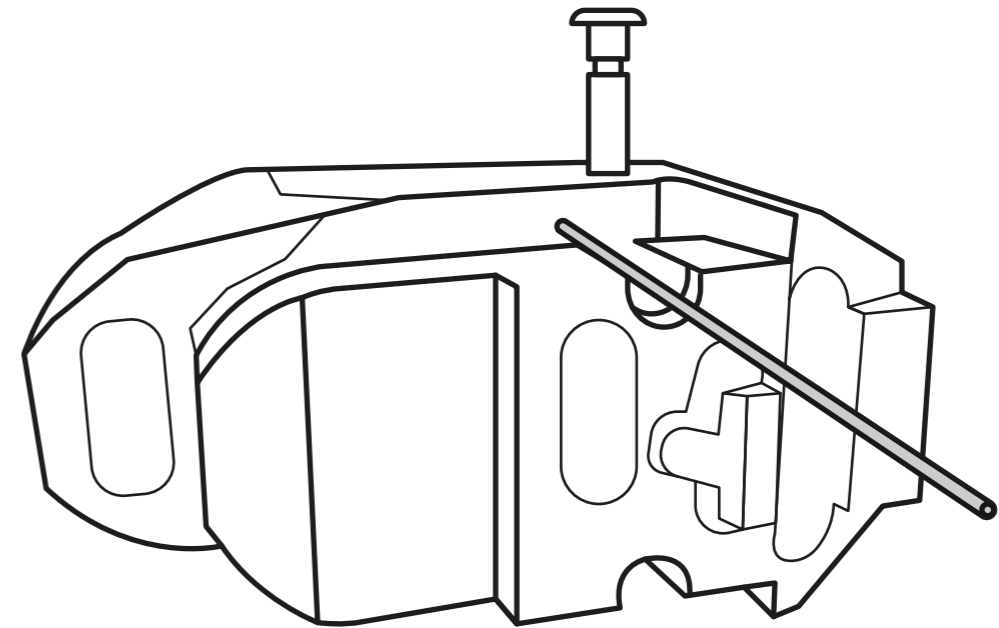
1. Retrieve your **FACTORY CZ BREN 2 ADAPTER**

2. Pull the factory takedown pin approximately $1/2$ of the way out



3. Place the **TAKEDOWN TOOL** into the hole shown.

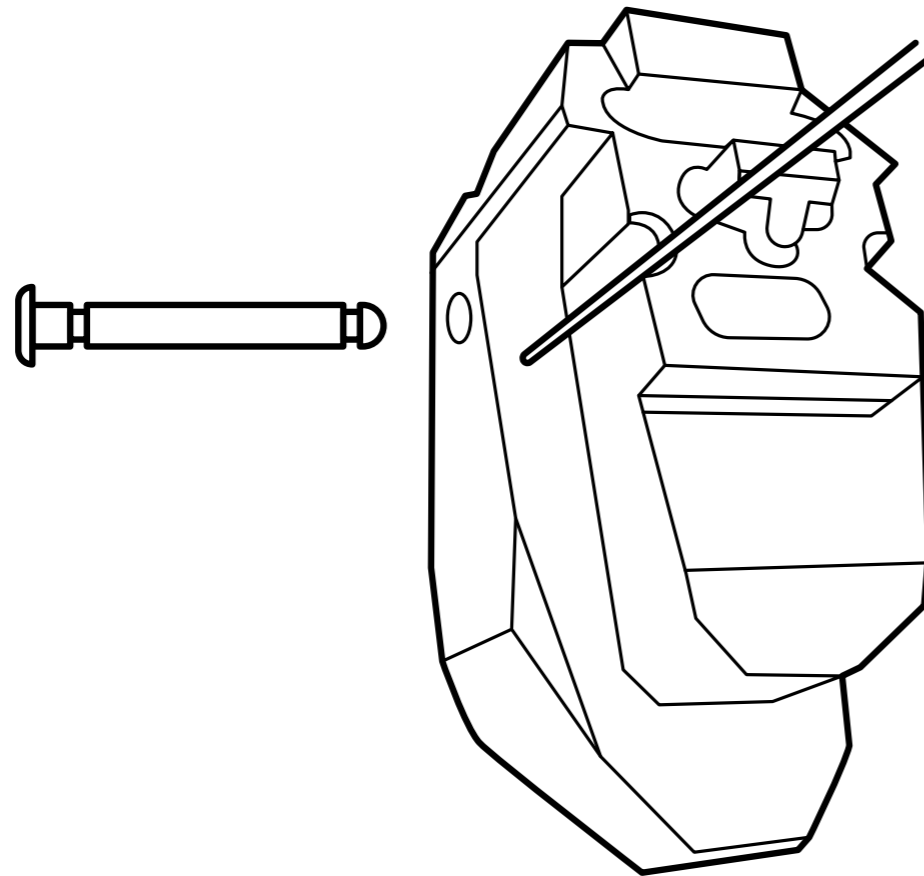
4. Depress the tool into the hole, removing the tension from the detent pin



TAKE-DOWN PIN REMOVAL:

- 5.** Remove the factory takedown pin all the way, keeping the TAKEDOWN TOOL in the hole

The detent pin and spring are now captured under spring tension.



- 6.** Place hand over the bottom of the adapter.

- 7.** Remove the TAKEDOWN TOOL and allow the detent pin and spring to come out.

- 8.** It's time to install these parts into your new adapter.

TAKEDOWN PIN INSTALLATION:

9. Retrieve your new F5 MFG CZ BREN 2 ADAPTER and SPACER PIN

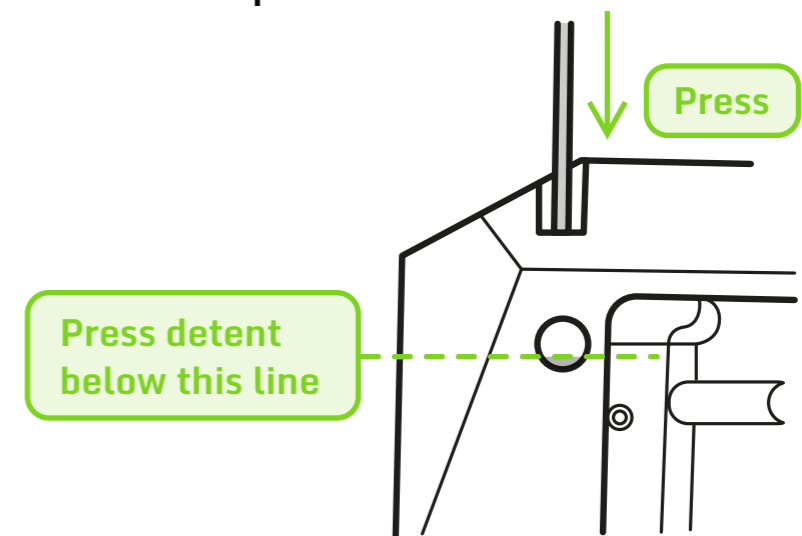
10. Place the components into the bottom of the adapter in the following order:

- Factory spring
- SPACER PIN
- Factory detent pin

11. Press the detent pin in to below the line shown using the TAKEDOWN TOOL

12. Place the factory takedown pin through the hole in the side.

13. Press the factory takedown pin all the way through the adapter, removing the TAKEDOWN TOOL in the process



14. Test the function of the factory takedown pin a few times to ensure the detent pin engages and that the factory takedown pin does not come out of the adapter

15. Your new adapter is ready to be installed on your firearm.